



Mitsubishi Electric CNC Operation Monitoring Software NC Machine Tool Optimizer (Pro/Lite)

Are you looking for a solution for monitoring the operation of your machine tools and increasing productivity?

> I want to monitor the operation of the controllers of various manufacturers and models in our factory, all in one place.

I want to analyze the operation

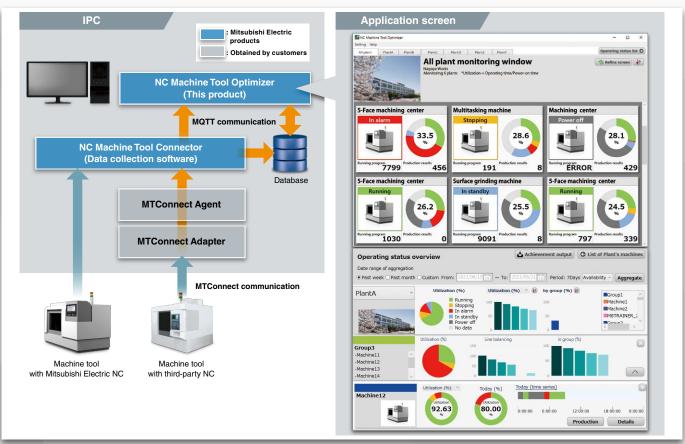
• of our equipment as well as visualizing the utilization.

# NC Machine Tool Optimizer is here to help you!

Machine tools and FA equipment of a wide variety of manufacturers are supported.



Not only Mitsubishi Electric NC, but third-party NC and MTConnect-compatible controllers can also be connected.



### Easy downtime diagnostics and trend analysis! Operation details window

The occurrences of alarm stops and other events are presented in various charts, helping you to analyze the trends of the factors contributing to machine stops

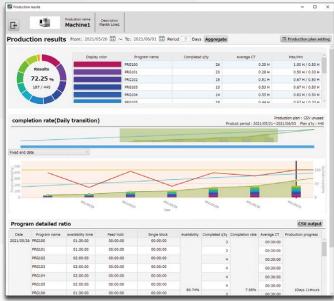
Details ratio F	rom: 2021/05/26 15	~ To: 2021/06/01 15 Period: 7	Days Aggregate	
				details Daily graph
	Display color	Operating status	Total hours	Ratio
		In auto operation	4 days 17:50:00	67.76 %
Power off		Feed hold	0 days 1:20:00	0.79 %
5.65 %		Single block	0 days 6:10:00	3.67 %
0 days 9:30:00		EMG stop	0 days 0:00:00	0.00 %
		Alarm stop	0 days 3:00:00	1.79 %
	1	Ready	0 days 18:40:00	11.11 %
		Power off	0 days 9:30:00	5.65 %
		No data	0 days 15:30:00	9,23 %
Downtime ratio (d	aily)	ro oda	0 000 13.30.00	9.23 %
20 0	• •	• • • • •		100 % • EMG stop • Alarm stop • No data • O operating ratio
2022/05/25		• • • • •		100 for EMG stop 50 see Alarm stop 9 Power off 6 0 data
20 10 0	• •			100 G EMG stop So Marm stop Power off Que No data

#### **Key specifications**

Item			Pro version	Lite version
Maximum number of devices that can be connected			30*1	10* <sup>1</sup>
Connection	CNC	Mitsubishi Electric	M800(V)/M80(V)/E80/M700(V)/	
			M70(V)/E70 Series, etc. *2	
specifications		Third-party	MTConnect-compatible model	
Communication	MTConnect MQTT	Supported version	MTConnect Ver.1.3.1	
		Agent (reference)	CppAgent (Ver1.3.0.11 or newer)	
			issued by MTConnect Institute *3	
specifications		Supported version	Protocol Ver.3.1.1	
		Broker	Eclipse Mosquitto 1.3.5	
	Database		PostgreSQL Ver.10.0/SQL99	
Supported language			Japanese, English	

## Easy comparison and analysis of planned vs. actual production! **Production results window**

The variance between the planned and actual production output (the number of finished goods and the percentage of completion for each machine) provides insights into productivity trends, enabling you to optimize your planning.



#### System requirements

Item	Description		
Processor	Intel <sup>®</sup> Core <sup>™</sup> -i3 2 cores or better		
Flocesson	64-bit architecture		
Memory	8 GB or more		
Disk space	300 GB or more is recommended		
External Interface	RJ-45 (Communication standard: Ethernet)		
Display resolution	XGA (1024×768) or higher		
	The 64-bit version of the following OS is supported.		
os	Windows® 10 Pro		
03	Windows <sup>®</sup> 10 Enterprise		
	Windows® 10 IoT Enterprise		
Library	.NET Framework 4.5		

1. The number of devices per license of this product. Note however that there are the following limitations: up to 20 devices for the API for Mitsubishi Electric CNC, and up to 20 for MTConnect (the number is limited depending on the Adapter/Agent used).

\*2. For C70/C80 Series and M60/M600 Series or earlier models, additional hardware is required.

3. Any MTConnect-compatible agent, not limited to Cpp agent, can be used for connection.



Official Mitsubishi Electric Mechatronics YouTube account User support videos will be available, including how to backup/restore data and replace batteries as well as introduction to our products and technologies.

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