

LEGACY SUPPORT

 **Servo**

Don't Replace...



... Migrate.

Peace of mind for your asset lifecycle

Migration by Design

Servo & Motion

Over many years technology has progressed making it possible to reduce the size of the amplifiers and motors while also increasing their performance. This means upgrading your machine will not only maintain its reliability but potentially increase its throughput.

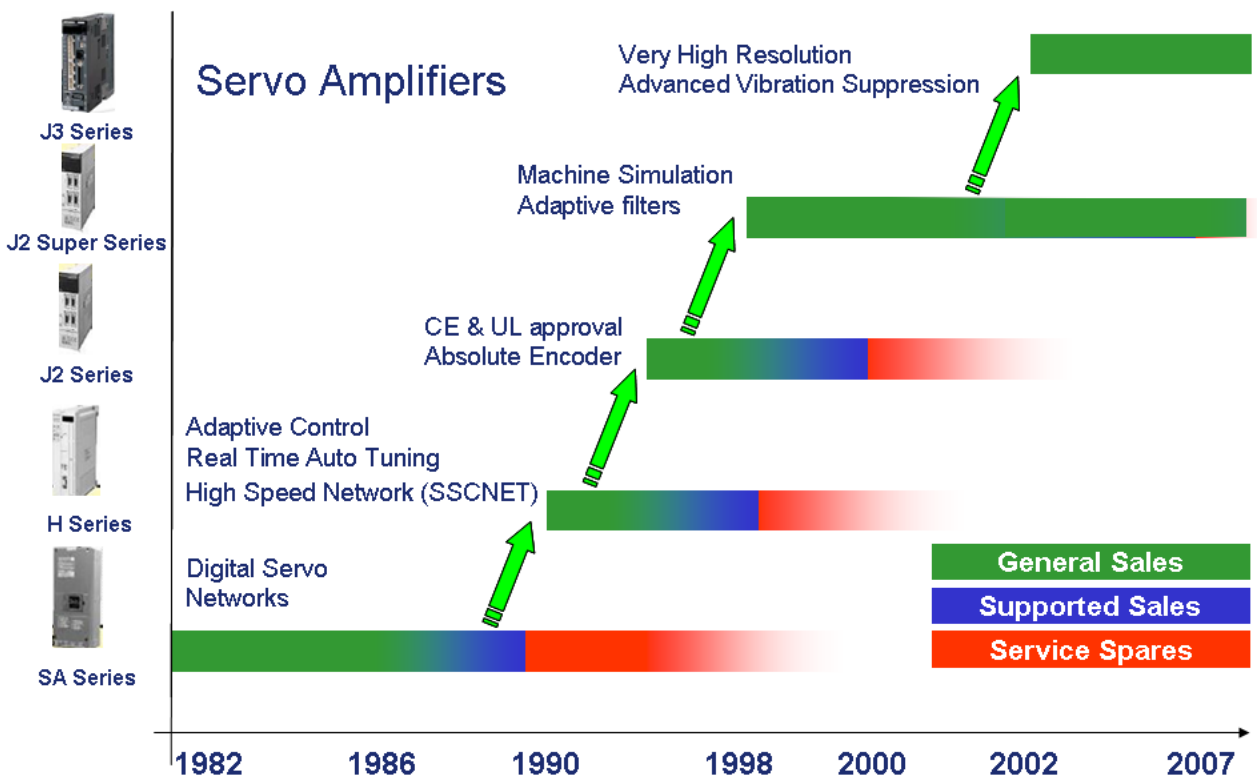
Mitsubishi Electric has been a leader in general purpose servo systems since 1982. The current line up of MR-J3 servos are fully compatible with all applications.

Servo parameters from previous generations amplifiers are easily converted with the MR-Configuration software. Many of the motors have the same flange size as previous generation models. Full details are available.



Mitsubishi Electric is constantly researching and applying the latest technology to its range of Automation products. This inevitably leads to new product ranges and series being developed which bring ever greater benefits of increased operational life and new functions that simplify complex tasks. This natural design and development cycle means that there are sometimes older generation products which may still have leading performance and operability but are no longer the main product line offered by Mitsubishi Electric in Europe. These items now form part of our "Silverline" range.

www.mitsubishi-automation.co.uk/products/silverline



Simplicity of Upgrade

As would be expected from a world leading supplier, Mitsubishi Electric has ensured, as part of its ongoing support of product, that there is always an upgrade path from any of the previous generation hardware products into the latest generation with only minor alterations being required. Backward compatibility is a fundamental design principle.



For the production discontinuation schedule for the models listed below, spare units will be available for 1 year after discontinuation. Repairs and parts will be available for 7 years after discontinuation. Production of optional parts and dedicated cables used with these models will also be discontinued.

	Series name	Capacity	Details of change		Production discontinuation schedule	Spare unit supply schedule	Repair & parts supply schedule
			Current	Production by order interval			
Servo amplifier	MR-J2 (A/B/C)	All capacities	Standard part	May 1, 2005	December 2005 (Production ordered up to end of Nov. 2005)	Orders accepted up to end of Nov. 2006	Orders accepted up to end of Nov. 2012
			Production by order product	—			
	MR-H (AN/BN)	100W to 22kW	Standard part	May 1, 2005	December 2006 (Production ordered up to end of Nov. 2006)	Orders accepted up to end of Nov. 2007	Orders accepted up to end of Nov. 2013
Production by order product			—				
MR-H (ACN/TN)	100W to 22kW	Standard part	Jan. 1, 2006	June 2006 (Production ordered up to end of May 2006)	Orders accepted up to end of May 2007	Orders accepted up to end of May 2013	
Servo motor	HA-SH HA-LH HA-FH HA-MH HA-FH HA-UH	All capacities (HA-LF: up to 22kW)	Standard part	May 1, 2005	December 2005 (Production ordered up to end of Nov. 2005)	Orders accepted up to end of Nov. 2006	Orders accepted up to end of Nov. 2012
			Production by order product	—			
	HA-LF	30kW to 55kW *2	Production by order product	—	December 2006 (Production ordered up to end of Nov. 2006)	Orders accepted up to end of Nov. 2007	Orders accepted up to end of Nov. 2013
Motion controller	A273UH		Standard part	October 1, 2005	September 2006 (Production ordered up to end of Aug. 2006)	Orders accepted up to end of Aug. 2008	Orders accepted up to end of Aug. 2015
			Production by order product	—	—	—	—

*1: After changing to the production-by-order format, the delivery schedule will be 8 to 10 weeks from the order date.

*2: Models to be discontinued as of December 2006.



Your next step

Our Technology Partners are automation equipment specialist distributors and provide full technical information and support, you can lean on their experience and expertise. To find the details of your local Partner, browse the Contact page of our Automation Website:

www.automation.mitsubishielectric.co.uk

While on our Website, sign up for “my Mitsubishi” to gain access to a full library of manuals to download, FAQ’s to browse, and configuration tools to make your life easier. Where possible legacy manuals have been scanned and uploaded to this site.

We also recognise that sometimes only a site visit will do. Mitsubishi Electric provides a professional on-site service through its Service Agent and Service Centre networks.

Contact our Help Desk to access a broad range of on site support for Mitsubishi Automation’s products. Experienced qualified engineers with the correct diagnostic, calibration and repair equipment, as well as the right replacement parts, are able to get you up and running in the shortest possible time..

Global Partner. Local Friend.

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