## **Reliable Connections**

# for Home Appliances





Advanced clamps and assembly tools designed for Coffee Machine, Dishwasher, Washing Machine, Steam Equipment and Refrigerator OEM's.







# Oetiker Connections and Assembly Solutions for Home Appliances Manufacturing





#### GLOBAL FOOTPRINT AND LONG-TERM COMMITMENT

With 13 manufacturing facilities worldwide and a local presence in over 30 countries, producing more than 2 billion connections per year, more than 60 million connections are created to serve appliance applications. Oetiker is the trusted, global, long-term partner of the world's leading Industrial Application companies.



#### StepLess® Ear Clamps Light Fit 123

High strength steel Zinc-magnesium coated

18.0 - 65.0 mm

Lighter band dimension: to save material

Enhanced band strength: with closed

tongue guidance

**360° StepLess®:** uniform compression and surface pressure



# StepLess® Ear Clamps 123 & 193

123 high strength steel 193 stainless steel

18.0 - 120.5 mm

**360° StepLess®:** uniform compression and surface pressure

**Closed interlock:** high radial loads, smooth outer contour

**Security hook:** prevents unintended opening during transport



## StepLess® Ear Clamps 117 & 167

117 zinc plated 167 stainless steel

6.5 - 120.5 mm

**Narrow band:** concentrates transmission of clamping force, less weight

**360° StepLess®:** high radial loads, smooth outer contour



## Worm Drive Clamps 126 & 177

126 plated and stainless steel 177 stainless steel

8.0 – 390.0 mm (DIN3017 standard) 10.0 – 178.0 mm (SAE TYPE "F")

**Durable:** enhanced surface pressure thanks to curled, blurr-free edges (optimized band exceeds DIN 3017 standard)

Conforms to SAE J1508 Type "F": perforated band, large clamping range



# 1-Ear Clamps with Mechanical Interlock 105 & 155

105 zinc plated 155 stainless steel

10.5 - 116.0 mm

Clamp ear: fast and simple installation

**Visible deformation:** provides evidence for proper closure



#### **Multi Crimp Rings 150**

150 stainless steel (spirally welded) 150 aluminum (puzzle lock design)

5.0 – 50.0 mm 24.5 – 120.0 mm

Full material cross-section over 360°: constant pressure applied uniformly around the circumference

**Nominal diameter up to 120 mm:** suitable for universal applications, in particular for thermoplastic components

**Low installed height:** minimum space requirement, no imbalance on rotating parts

#### PEACE OF MIND FROM RELIABLE CONNECTIONS

Assembly tool and maintenance support are managed through dedicated in-house service teams, ensuring home appliance connections are installed properly every time during production.





# Electronically Controlled Pneumatic Pincers

For high-volume assembly of Ear Clamps and Low Profile Clamps.

Recommended for mission-critical applications

Securing traceability and repeatability



# Cordless Pincers and Cordless Crimpers

For Ear Clamps

Oetiker Cordless Pincer CP 10



#### For Multi Crimp Rings

Oetiker Cordless Crimper CC 20

Efficient, uniform and repeatable assembly Lightweight and ergonomic design



#### **Hand Installation Pincers (HIP)**

Manual Assembly Tools for installation of Oetiker products.

Quick and easy installation Exponential gain of mechanical advantage Secure grip and comfort Reduced fatigue and risk of repetitive injury



#### **Accessories | Cutters**

#### **Hand Clamp Cutters**

Specially designed to remove Oetiker Ear Clamps up to 7.00 mm wide x 0.6 mm band thickness to 9.0 mm wide x 0.8 mm band thickness "No-Crimp $^{\text{TM}}$ " Jaws, for cutting only Protective hand grip The easiest and safest method of ear clamp removal



#### **Pro Spec Hand Tube Cutter**

Replaceable V-Shaped Blade for straight cuts Blade safely stores in jaws when locked Ergonomic curved handles Thumb actuated blade & handle lock





#### **Test Equipment**

High accuracy – especially suitable for mechanical tools

Ensures uniform, reproducible process quality Adjust and verify the applied closing force

### 360° Solution Approach.

## Driving Innovation.



Oetiker helps customers drive innovation through all phases of development by utilizing our 360° solution approach. Pioneering reliable fastening components for over 80 years, we design, test and deliver high quality connecting and assembly solutions that are simpler, smarter and stronger than ever before.











