Oetiker PureLine®
High precision cleaning

Reliable Connections



For industries where cleanliness is paramount

Oetiker has developed Oetiker PureLine®, a high-precision cleaning process for the most sensitive environments. Our sustainable process is performed in a cleanroom setting, ensuring reliably clean products.

Oetiker PureLine® clamps are double-bagged and vacuum-sealed, while PureLine assembly solutions are paint-free and lubricated with a special, food-safe grease.

These solutions have been designed to ensure system integrity in applications like BioPharma Single Use Systems, meeting the cleanliness requirements for cleanroom applications.

Benefits PureLine

- Sustainable material
- Suitable for cleanrooms
- Vacuum sealed*
- Double bagged packaging*

* Applies to Oetiker PureLine® clamps

PureLine





OETIKER PURELINE® – CLAMP PORTFOLIO



StepLess® Ear Clamps Dual Slide 167 – PureLine

Stainless steel

11.9-30.8 mm

DualSlide Technology: to mitigate friction during closing

360° StepLess®: uniform compression and surface pressure



StepLess® Ear Clamps 167 – PureLine

Stainless steel

505 band: 6.5-8.0 mm + 8.7-11.8 mm
706 band: 31.6-54.5 mm
1008 band: 28.5-41.0 mm

Narrow band: concentrates transmission of clamping force

360° StepLess®: uniform compression and surface pressure



1-Ear Clamps with insert 154 – PureLine

Stainless steel

4.1-25.5 mm

Compact one-piece clamp: for robust, secure connections, miniature sizes

Clamp ear: fast and simple installation

Pre-shaped insert: effective and powerful all-round seal



Clamps ER 194 – PureLine

Stainless steel

5.8 mm + 9.6 mm

Compact: lightweight, miniature sizes

Low installed height: minimum space requirement

OETIKER PURELINE® – ASSEMBLY SOLUTION PORTFOLIO



Pneumatic Pincer ME – PureLine

For high-volume assembly of Ear Clamps and Low Profile Clamps.

Recommended for mission-critical Medical applications

Easy handling



Electronically Controlled Pneumatic Pincers – PureLine

For high-volume assembly of Ear Clamps and Low Profile Clamps.

Recommended for mission-critical Medical applications

Securing traceability and repeatability

08907028 / 01.2026 © Oetiker

Reliable Connections